

Date: Thursday, 13/11/2008 1:05:41 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	LUG AND BRACKET
<b>Job Number</b> :	43413		
<b>Estimate Number</b> :	11127		
<b>P.O. Number</b> :		<b>Part Number</b> :	D301615
<b>This Issue</b> :	13/11/2008	<b>Drawing Number</b> :	D3016 REV A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	//	<b>Drawing Revision</b> :	A
<b>Previous Run</b> :	25762	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	20/11/2008
<b>Checked &amp; Approved By</b> :	<u>Julie Dawson 08.11.14</u>	<b>Qty:</b>	10 Um: Each
<b>Comment</b> :	Est. B 03.05.09 Reformat KJ/RF Est Rev:C 08-04-11 now made on water jet DD verified by:EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M4130NS049	4130 Sheet .049
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**Comment:** Qty.: 0.0510 sf(s)/Unit Total : 0.5103 sf(s)  
 4130 Sheet .049 wall  
 Material: AISI 4130N Sheet, 0.049" thick  
 (M4130N-S049) 11612  
 Identify for D3016-15  
 Batch: 11612 FB 8-11-21

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
 1-Cut-as per Dwg D3016  
 Dwg Rev: A  
 Prog Rev: A

FB 8-11-21

2-Deburr if necessary

FB 8-11-21

19

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

FB 8-11-21

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S 08/11/21 (+19)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 13/11/2008 1:05:41 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG AND BRACKET

Job Number: 43413

Part Number: D301615

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and bag with light oil (Vactra oil #2), then Stock

Location: \_\_\_\_\_

*PAT*

*JS 08/11/21 19*

6.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/11/21 JF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf 08-11-21*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3016	REV. A SHEET 1 OF 3
DATE 01.05.18		TITLE SEAT FRAME ASSEMBLY	SCALE NTS
A	01.05.18	NEW ISSUE	

QTY	PART NUMBER	DESCRIPTION	MATERIAL
X	D3016-041	SEAT FRAME ASSEMBLY	N/A
1	D3016-1	TUBE	AISI 4130N TUBE, Ø0.75 DIA x 0.049 WALL (M4130N-T0750W049)
2	D3016-3	TUBE	AISI 4130N TUBE, Ø0.75 DIA x 0.049 WALL (M4130N-T0750W049)
1	D3016-5	TUBE	AISI 4130N TUBE, Ø0.50 DIA x 0.049 WALL (M4130N-T0500W049)
2	D3016-7	TUBE	AISI 4130N TUBE, Ø0.50 DIA x 0.049 WALL (M4130N-T0500W049)
1	D3016-9	SADDLE	AISI 4130N TUBE, Ø1.00 DIA x 0.120 WALL (M4130N-T1000W120)
1	D3016-11	SADDLE	AISI 4130N TUBE, Ø1.00 DIA x 0.120 WALL (M4130N-T1000W120)
1	D3016-13	BRACKET	AISI 4130N SHEET, 18 GAUGE (M4130N-S049)
1	D3016-15	GUSSET	AISI 4130N SHEET, 18 GAUGE (M4130N-S049)
1	D3016-17	GUSSET	AISI 4130N SHEET, 18 GAUGE (M4130N-S049)
2	D3020-1	FITTING	N/A

#### NOTES

- 1) WELD PER DART QSI 004
- 2) ON SHEET METAL PARTS, BREAK ALL UNMARKED CORNERS 0.020-0.040
- 3) FINISH: POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

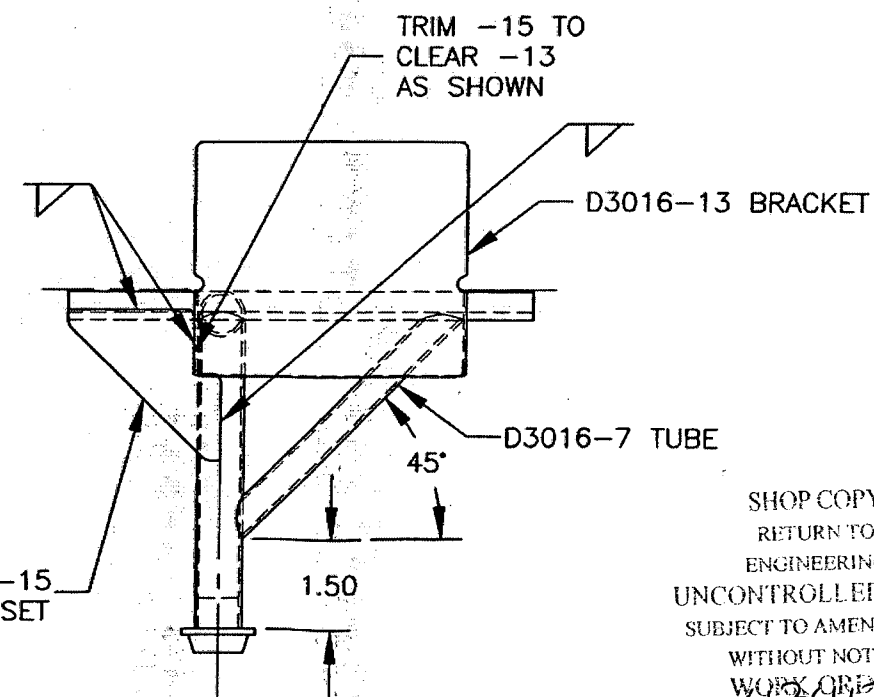
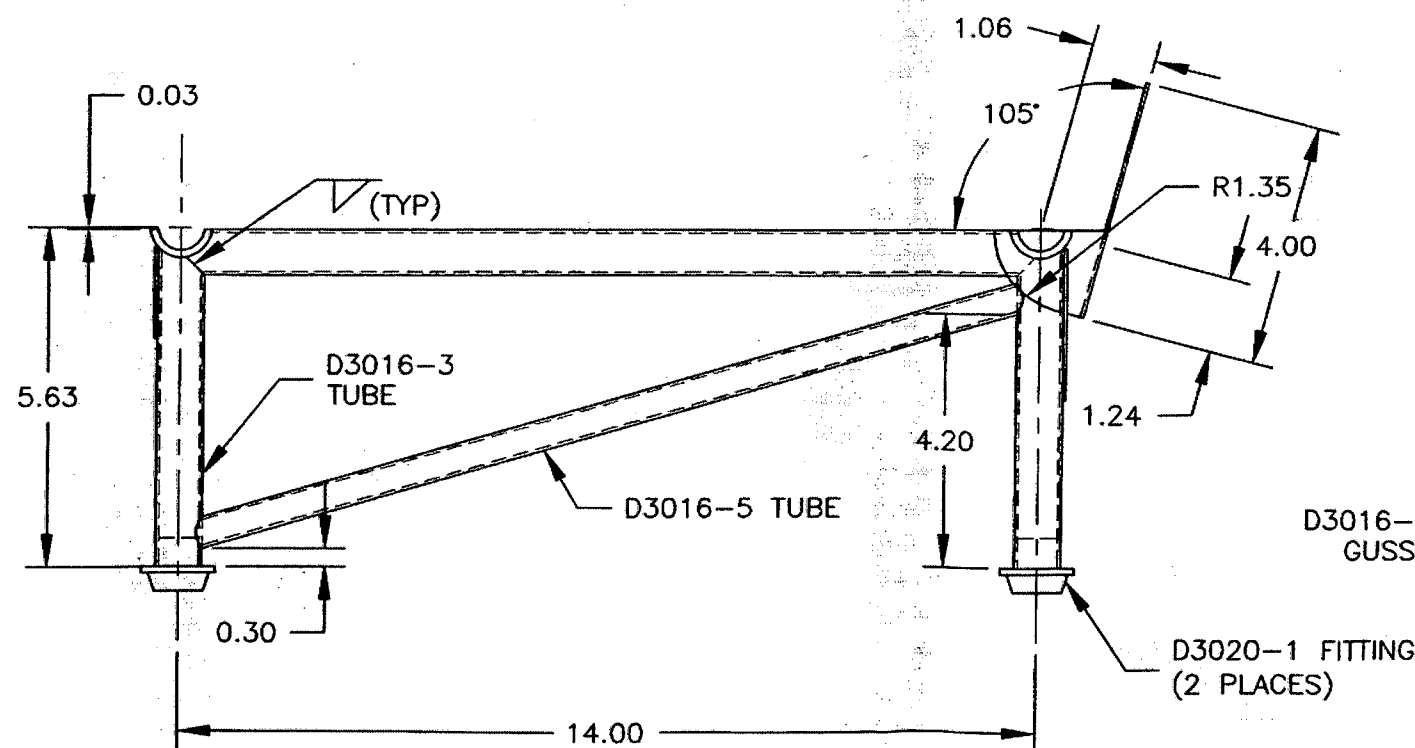
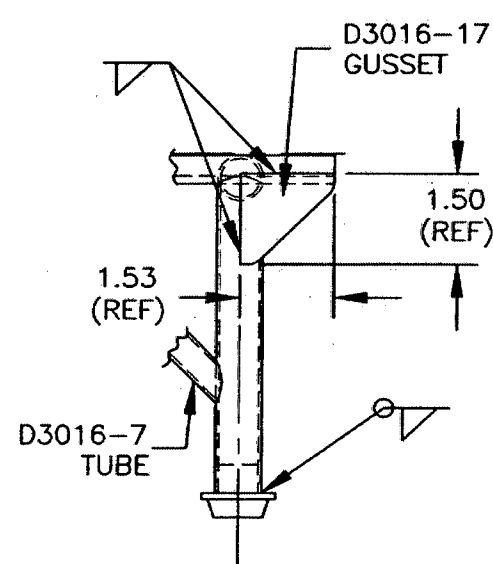
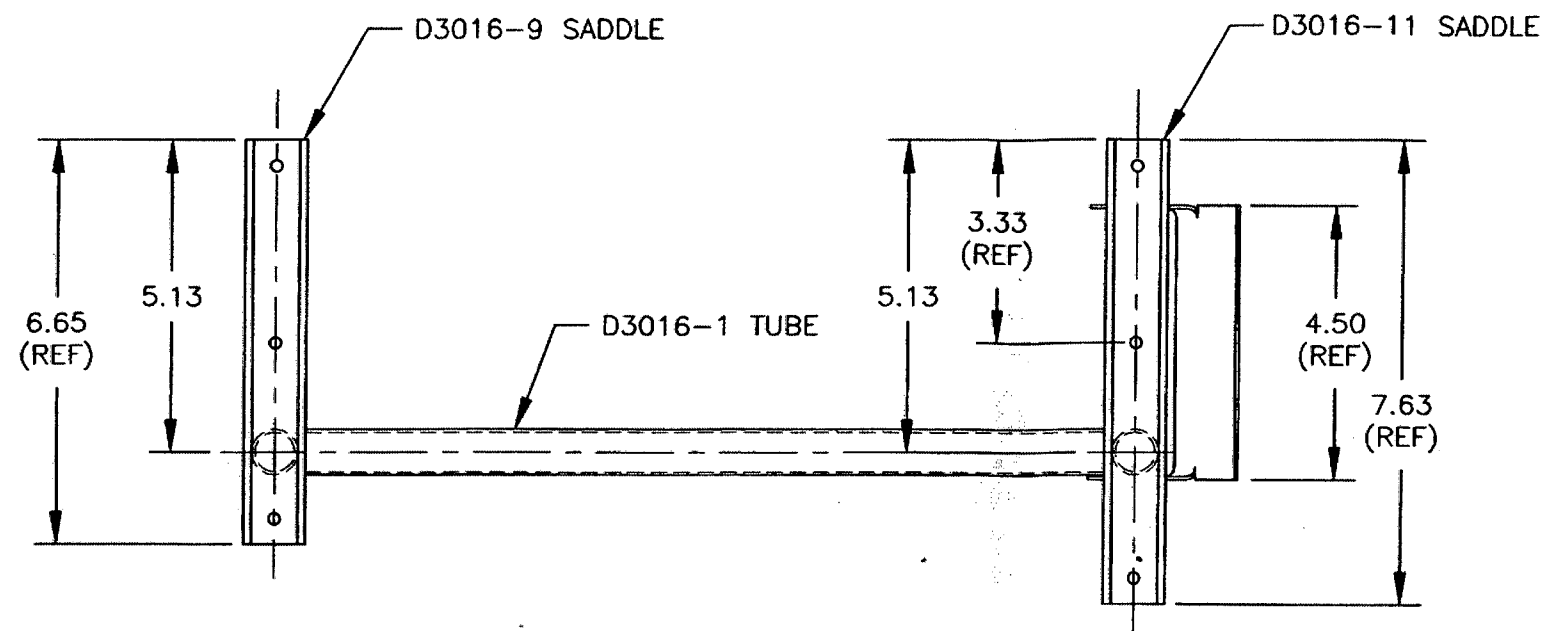
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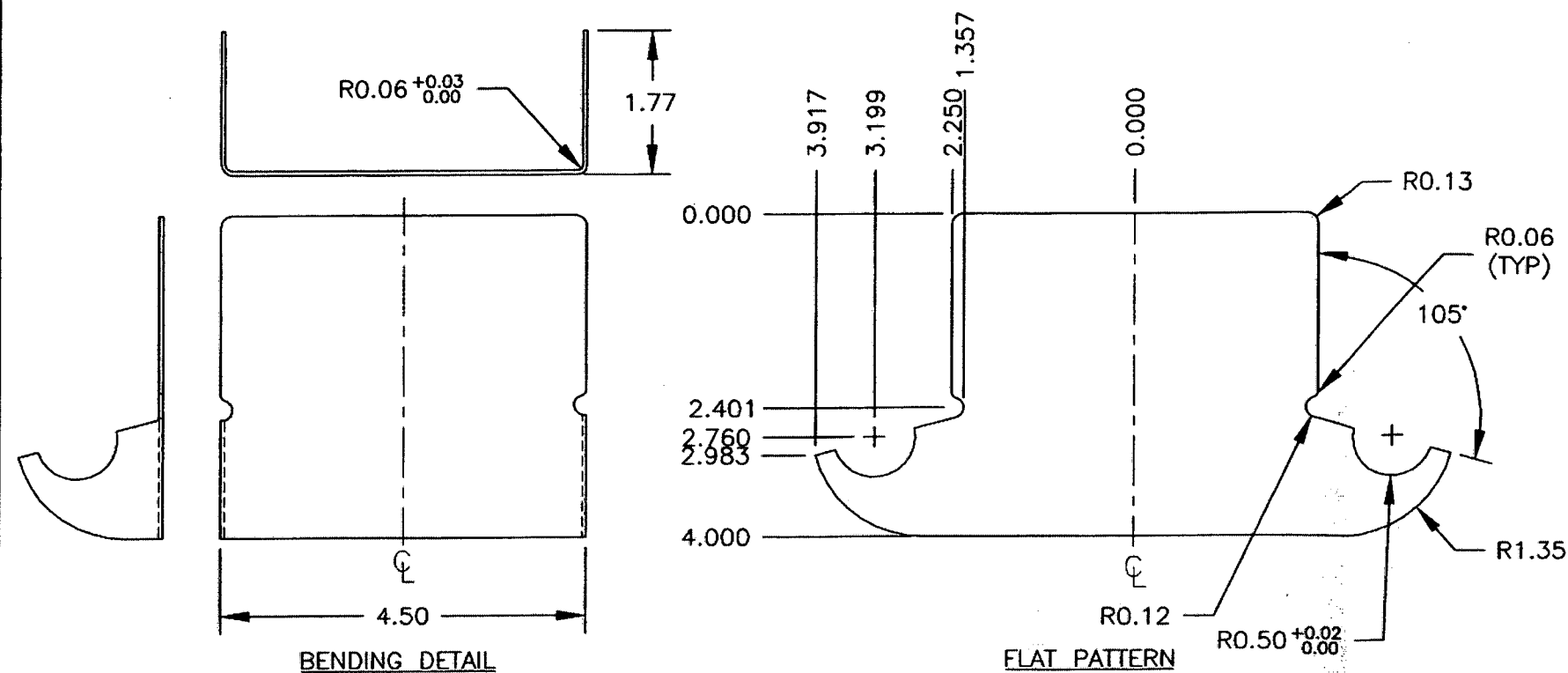
# D3016-041 SEAT FRAME ASSEMBLY



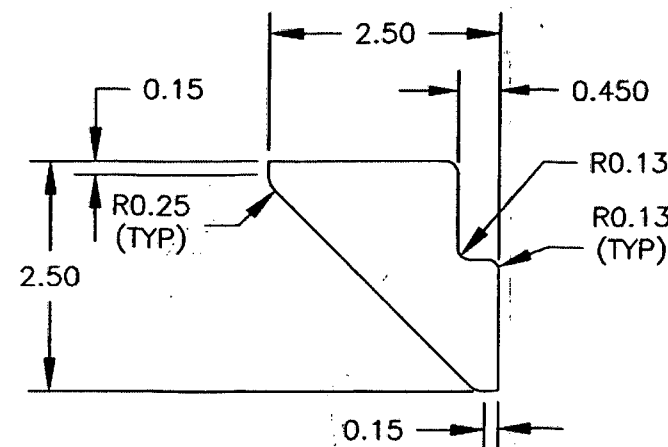
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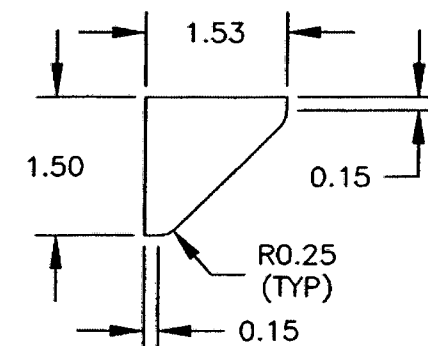
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DATE 01.05.18		TITLE SEAT FRAME ASSEMBLY		SCALE 1:3	



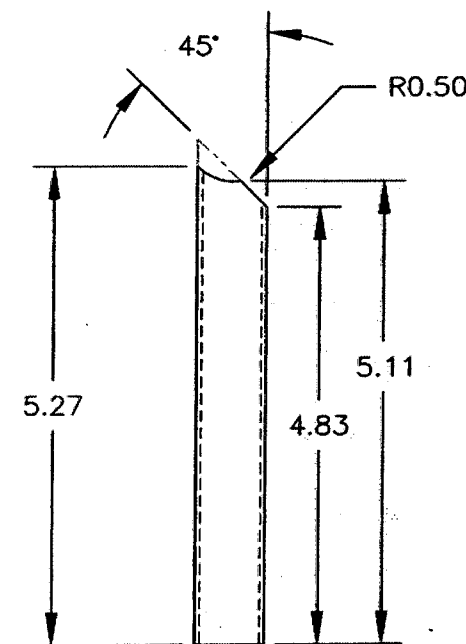
D3016-13 BRACKET



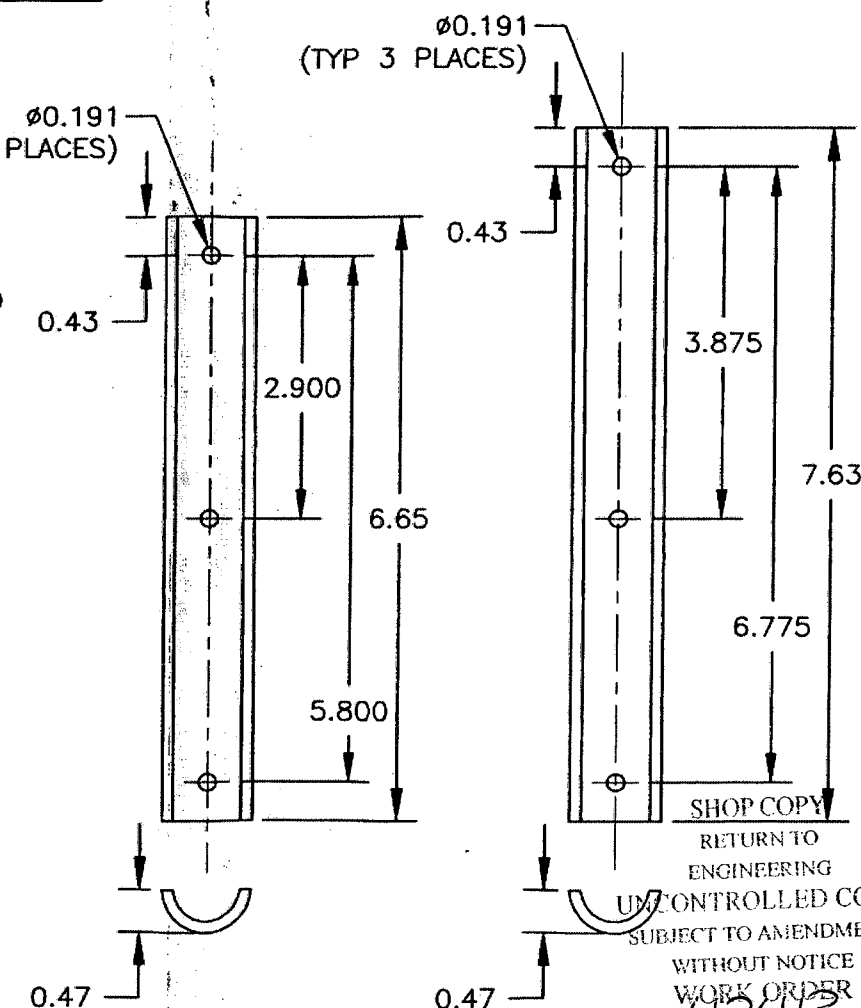
D3016-15 GUSSET



D3016-17 GUSSET



D3016-3 TUBE

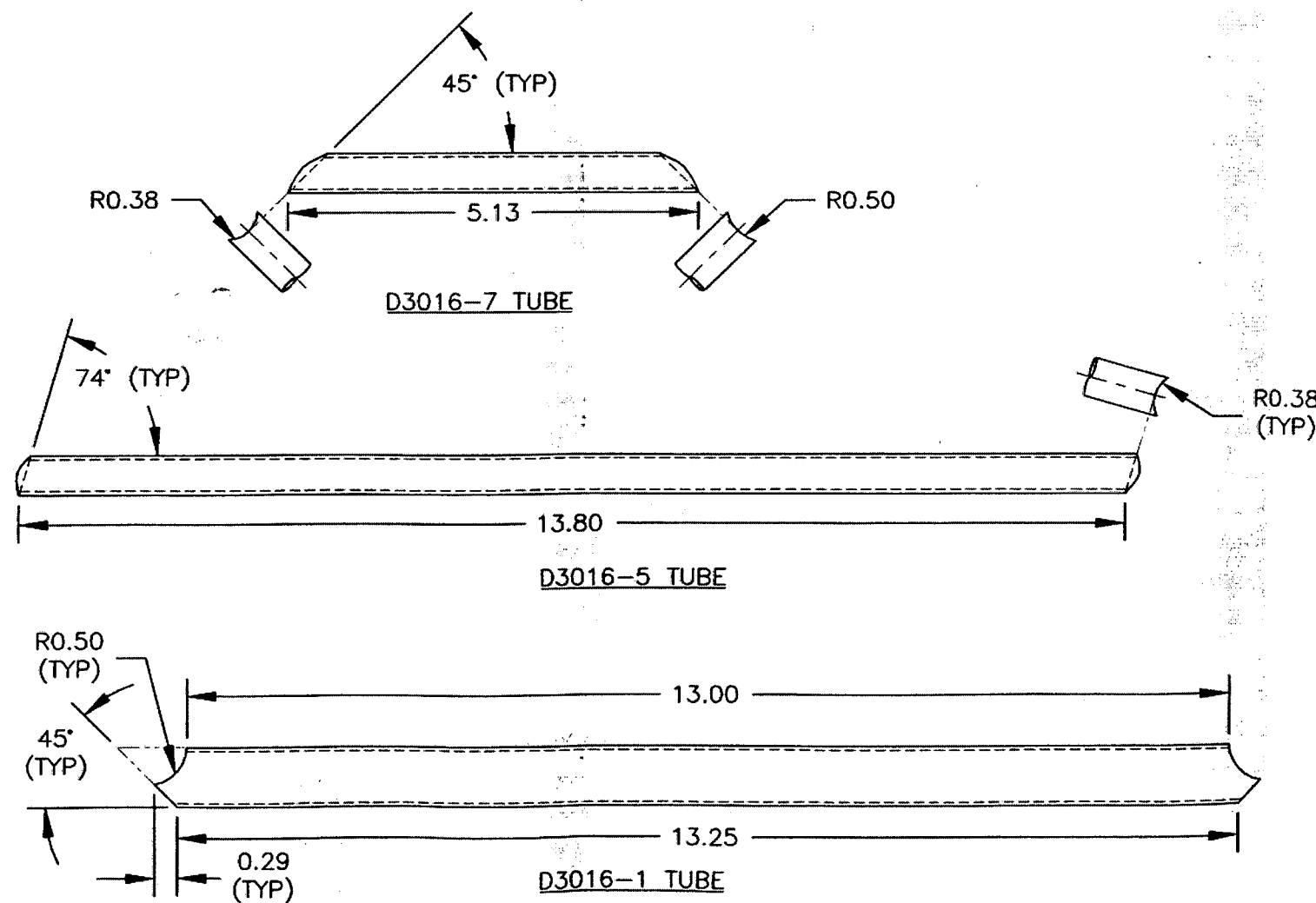


D3016-9 SADDLE

D3016-11 SADDLE

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9.05.30



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DATE	01.05.18	TITLE	SEAT FRAME ASSEMBLY	SHEET 3 OF 3	SCALE 1:2

